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RBEM671V2000101

Job Sheet 182789



Part No: RBEM671V2000101

Job Qty: 1 ea

Part Name: Flight Control Rod Protection Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM671V2000101 Rev. 1 IPP Rev. A 18.06.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/6/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs		9/6/18	0.00	1.00	Small Fab-3		MLL
120	QC	1 pcs		9/6/18	0.00	0.00	QC5		SP 18/10/18
130	Packaging	1 pcs		9/6/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		9/6/18	0.00	0.00	QC21		DAS

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

21
9-56

OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM671V2000101-1	Cover	1 Ea (1 ea)	90-Start up Operation	5108371
RBEM671V2000101-3	Rubber Strip 1/8 X 1/2 X 25-7/8	2 Ea (2 ea)	90-Start up Operation	5117298
RBEM671V2000101-5	Sticker "Do Not Step"	1 Ea (1 ea)	90-Start up Operation	510416
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	110-Small Fab	5109072
CL-2-C	Lanyard Wire	.8300 ft (.83 ea)	110-Small Fab	5093863
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	110-Small Fab	5094292

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBEM671V2000101-1	1	0	0
	RBEM671V2000101-3	2	0	0
	RBEM671V2000101-5	1	0	0
110-Small Fab	3896T31	2	837	0
	CL-2-C	1	386	0
	NAS1756-12	1	523	0

Part Specifications

Specifications could not be found.

Plex 8/31/18 3:56 PM dart.logan.david



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Container No: S118904



Part: RBEM671V2000101

Job No: 182789

Serial No/Batch: S118904

Revision: 1

Inspector:

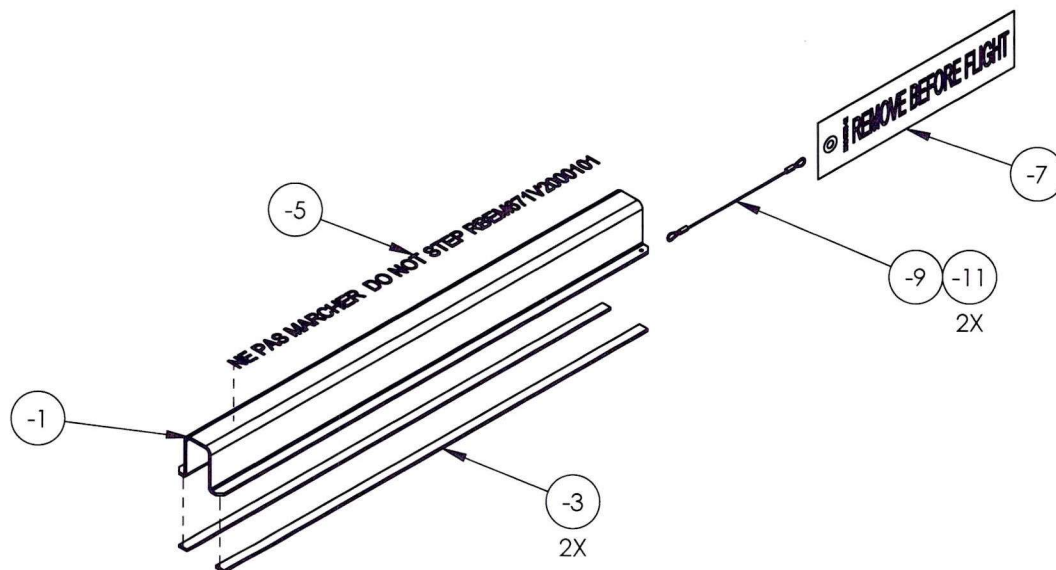
Exp Date:

Instructions:

Date: 10/16/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/26/2016	RJC	JAG



NOTE:
REF. AIRBUS T/N M671V2000101.

DART AEROSPACE	
TITLE FLIGHT CONTROL ROD PROTECTION COVER	
DWG NO. RBEM671V2000101	REV 1
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
H175	
SCALE 1:8	DATE 6/7/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	COVER	5052		2
			-3	2	RUBBER STRIP	NEOPRENE	1/8 X 1/2 X 25-7/8 (70A) (MCMASTER-CARR #1376N15) MODIFIED	3
		B/O	-5	1	STICKER	BLACK CUT VINYL	3/4 X 22 (SIGNS NOW)	4
		B/O	-7	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 8 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1